

Certificate of Components And re-stamping

for pressured equipment

Number: **0200-PED-14182-1**
Issued by FORCE Certification A/S

In accordance with the Danish Working Environment Authority's Executive Order on design etc. of pressure equipment No. 190 af 19. february 2015 [PED], that implement the pressure equipment directive, (PED), 2014/68/EU a certificate for components and re-stamping is to:

KM Rustfri A/S, Gl. Rønbjergvej 2a, Rønbjerg, 7800 Skive, Denmark

Following components is included:

Tube/pipe elbows **DN15 ≤ D_o ≤ DN250; 1.0 mm. ≤ T ≤ 2.0 mm.**
Tube/pipe reducers **DN15 ≤ D_o ≤ DN250; 1.0 mm. ≤ T ≤ 2.0 mm.**
Tube/pipe Tee **DN15 ≤ D_o ≤ DN250; 1.0 mm. ≤ T ≤ 2.0 mm.**

In the material grades:

W. no. 1.4301, 1.4307 and 1.4404 according to EN 10028-7, EN 10216-5 and EN10217-7

The manufacturing is assessed according to the harmonised standard EN 13480 Metallic industrial piping part 4 Fabrication and installation and part 5 Inspection and testing.

Examinations has been completed as described in annex 1 attached this certificate.

The certificate is valid to 9th December 2025

Under the conditions described in annex 1

Examiner

The certificate may only be published in extract upon prior permission in writing by FORCE Certification A/S

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Annex 1

The certificate has been issued on the basis of the following documents:

Instruction	Elbow/Bøjning standard, document no. 10_110 Rev. 14.11.22
Instruction	Tee/Teer standard, document no. 10_120 Rev. 14.11.22
Instruction	Cone/Konus standard, document no. 10_130 Rev
Instruction	Heat treatment/Udglødning, document no. 10_160 Rev. 14.11.22
Instruction	Certificate controlling/Certifikat styring, document no. 10_003 Rev. 14.11.22

acc. To PED annex I sec. 3.1.1, 3.1.2, 3.1.5 and 4.3

Procedure for re-stamping of finished products document no. 10_001 Rev. 14.11.22 incl. 10_001_Bilag_A
Welding procedure specification WPS no. 141-0585, (PED approved)
Welding procedure specification WPS no. 141-0586, (PED approved)

FORCE Certification A/S carries out yearly visits in order to supervise the manufacturer's performance.

During these visits FORCE Certification A/S will:

- Carry out inspections to check that manufacturer still follow the manufacturing procedures mentioned above
- Using approved personel, (welders)
- Checking of final components

FORCE Certification A/S can as well carry out unexpected visits if nessesary, to insure that the products still fullfil the requirements in PED 2014/68/EU annex I

Examiner

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